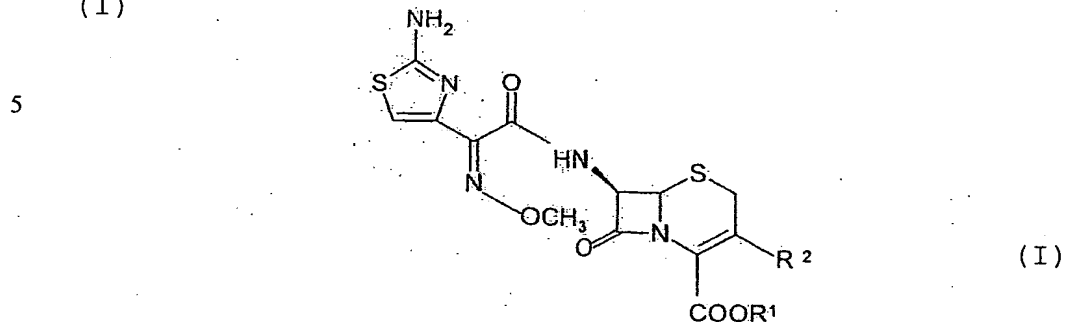


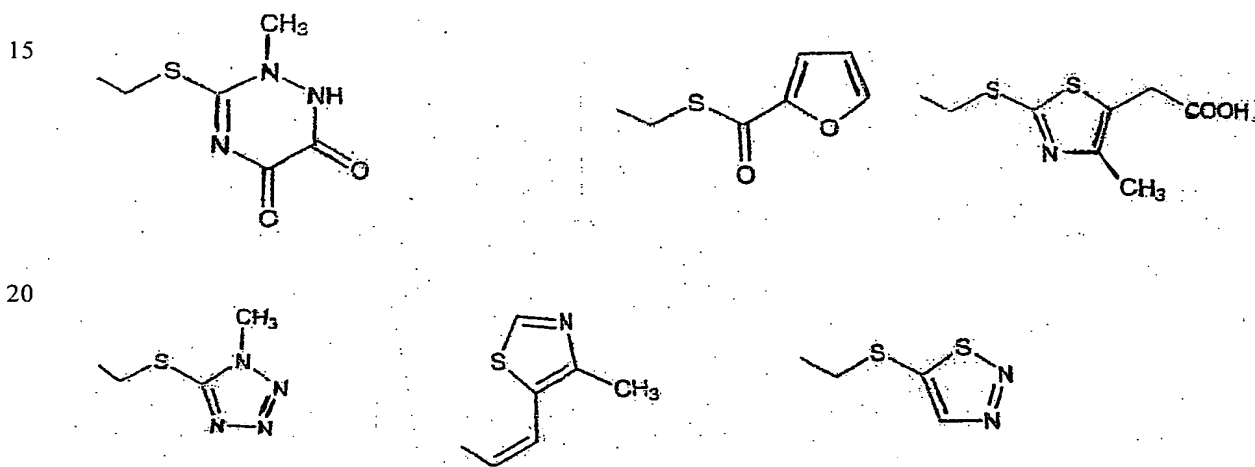
**CLAIMS**

1. A process for preparing a cephalosporin of formula (I)

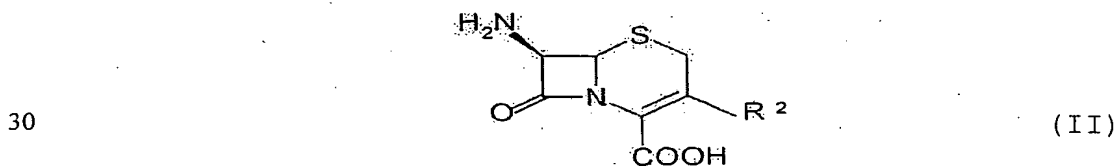


10

in which  $R^1$  is H or Na and  $R^2$  is chosen from the group consisting of H,  $CH_3$ ,  $CH_2OCH_3$ ,  $CH_2OCOCH_3$ ,  $CH=CH_2$ ,

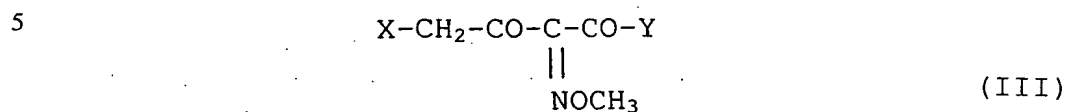


according to which a compound of formula (II)



in which  $R^2$  has the aforesaid meanings is silylated at the carboxyl to give the corresponding

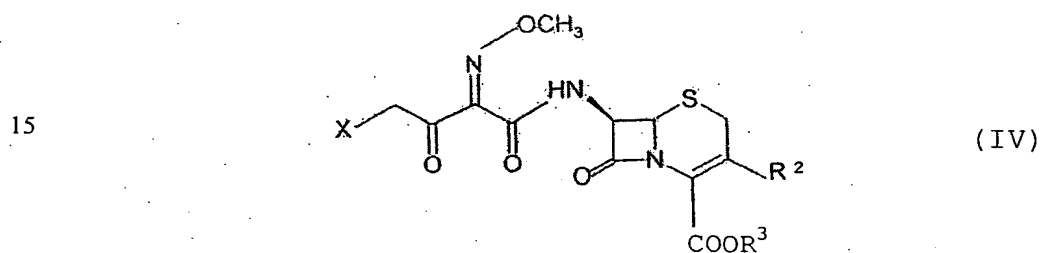
trialkylsilyl-ester which is reacted with a compound of formula (III)



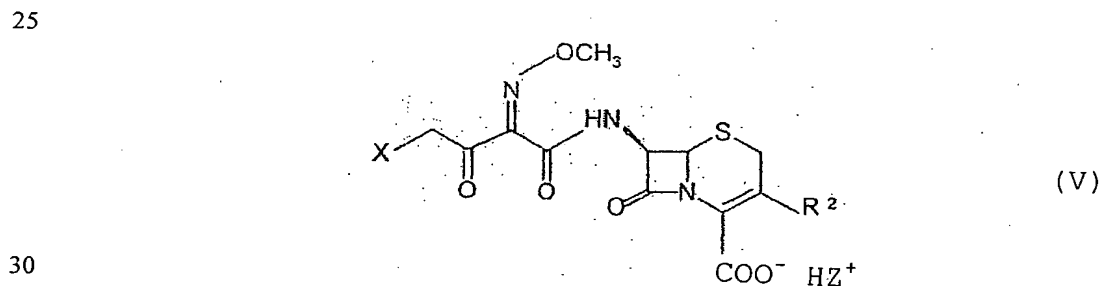
in which X is Cl or Br and Y is Cl, or



to give a cephalosporin of formula (IV)



in which X and R<sup>2</sup> have the aforesated meanings, and R<sup>3</sup> is trialkylsilyl, which is hydrolyzed at pH 7÷7.5 and then treated in a partly aqueous solution with benzathine or a salt thereof, to obtain crystallization of a new cephalosporin of formula (V)

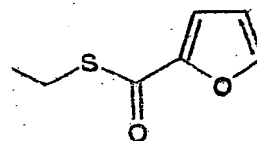
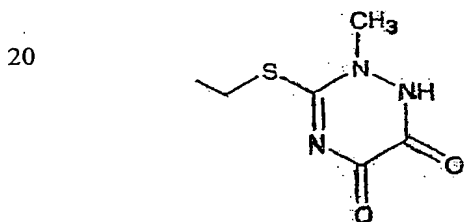


where Z is benzathine, in which the carboxyl is salified by the benzathine, this salt being filtered off, washed with water and reacted in a partly aqueous

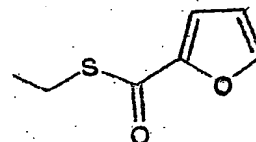
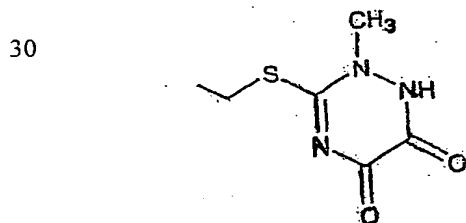
solvent with thiourea, to lead to the formation of the 2-(2-aminothiazol-4-yl)-2-methoxyiminoacetic chain and give a solution of the compound of general formula (I) in which  $R^2$  has the aforesaid meanings and  $R^1$  is H, the compound of formula (I) being crystallized from this solution in the form of the sodium salt, of the salt of a pharmaceutically acceptable inorganic acid or of an internal salt.

2. A process according to claim 1, wherein simultaneously with the formation of the 2-(2-aminothiazol-4-yl)-2-methoxyiminoacetic chain, there is the precipitation of benzathine hydrochloride which is filtered off and removed to leave a very pure solution of the compound of general formula (I).

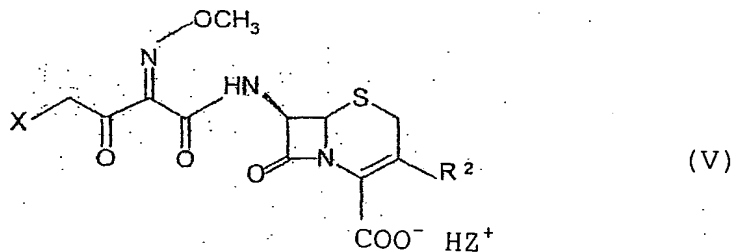
3. A process as claimed in claim 1, wherein a product of formula (I) is obtained in which  $R^1$  is H or Na and  $R^2$  is chosen from the group consisting of H,  $CH_3$ ,  $CH_2OCH_3$ ,  $CH_2OCOCH_3$ ,  $CH=CH_2$



4. A process as claimed in claim 2, wherein a product of formula (I) is obtained in which  $R^1$  is H or Na and  $R^2$  is chosen from the group consisting of H,  $CH_3$ ,  $CH_2OCH_3$ ,  $CH_2OCOCH_3$ ,  $CH=CH_2$

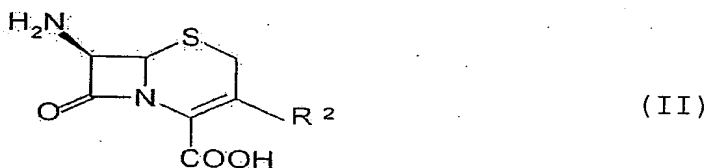


5. The benzathine salt of a cephalosporin of formula (V)

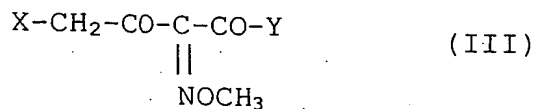


10 where Z, X and R<sup>2</sup> are as specified in claim 1.

6. A process for preparing the benzathine salt of a cephalosporin of formula (V) of claim 5, according to which a compound of formula (II)

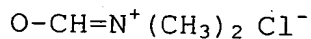


20 in which R<sup>2</sup> has the aforesaid meanings, is silylated at the carboxyl to give the corresponding trialkylsilyl-ester which is reacted with a compound of formula (III)

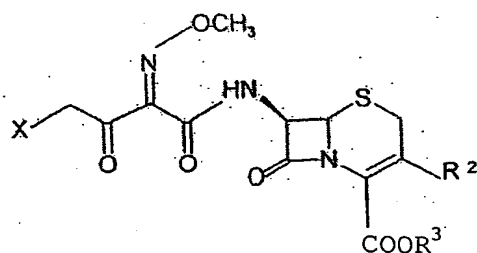


30

in which X is Cl or Br and Y is Cl, or



to give a cephalosporin of formula (IV)



(IV)

5 in which X and R<sup>2</sup> are as specified in claim 1, and R<sup>3</sup> is trialkylsilyl, which is hydrolyzed at pH 7÷7.5 and  
 10 then treated in a partly aqueous solution with benzathine or a salt thereof, thus obtaining crystallization of a cephalosporin of formula (V) in which the carboxyl is salified by the benzathine, this salt being filtered off and washed with water.